



Congratulations on your purchase of an Arnott® air suspension product. We at Arnott Incorporated are proud to offer a high quality product at the industry's most competitive pricing. Thank you for your confidence in us and our product.

Proper installation is essential to experience and appreciate the benefits of this system. Please take a moment to review these installation instructions before you begin to install these components on your vehicle. The removal and installation of air suspension products should only be performed by a fully qualified, ASE Certified, professional.

It is equally important to be aware of all necessary safety measures while installing your new Air Suspension System. This includes proper lifting and immobilizing of the vehicle and isolation of any stored energy to prevent personal injury or property damage.

"Engineered to Ride, Built to Last®"





WARNING: The air suspension system is under pressure (up to 10 bar, or 150 lbf/in). Verify pressure has been relieved and disconnect power to the air suspension system prior to disassembly. Do not allow dirt or grease to enter the system. Always wear standard hand, ear, and eye protection when servicing the air suspension system.

KIT CONTAINS:

PARTS LIST		
P/N	QTY	DESCRIPTION
21-4808	1	ARNOTT FRONT LEFT AIR SPRING ASSEMBLY
21-6471	1	ACCESSORY KIT

Arnott® is committed to the quality of its products. If you have a question or problem with any Arnott product, please contact Arnott by calling 800-251-8993 during normal business hours or email techassistance@arnottinc.com.





GENERAL INFORMATION:

Reading this manual signifies your agreement to the terms of the general release, waiver of liability, and hold harmless agreement, the full text of which is available at www.arnottinc.com.

- Not to be stored below 5°F (-15°C) or above 122°F (50°C).
- Avoid damage to air lines and cables.
- Removal and installation is only to be performed by fully qualified personnel.
- Use car manufacturer's diagnostic software.

CAUTION: Damage to the vehicle and air suspension system can be incurred if work is carried out in a manner other than specified in the instructions or in a different sequence.



To avoid the possibility of short circuits while working with electric components consult your owner's manual on how to disconnect your battery.



Consult your vehicle owner's manual, service manual, or car dealer for the correct jacking points on your vehicle and for additional care, safety and maintenance instructions. Under no circumstances should any work be completed underneath the vehicle if it is not adequately supported, as serious injuries and death can occur.

AIR STRUT REMOVAL

- 1. SET STEERING TO STRAIGHT AHEAD.
- RAISE VEHICLE.
- 3. REMOVE FRONT WHEEL.
- 4. REMOVE AIR LINE FITTING FROM THE AIR VALVE. REMOVE THE AIR LINE FITTING FROM THE AIR LINE AND DISCARD. (FIGURE 10-1)



FIGURE 10-1





5. REMOVETHE LOWER SHOCK-MOUNTING NUT AND BOLT. (FIGURES 10-2, 10-3)



FIGURE 10-2 FIGURE 10-3

6. REMOVETHE BALL JOINT NUT FROM THE SPINDLE ASSEMBLY AND SEPARATE. (FIGURES 10-4, 10-5)



FIGURE 10-4 FIGURE 10-5





7. REMOVETHE SWAY BAR END LINKTO SHOCK MOUNTING BOLT. (FIGURE 10-6)



FIGURE 10-6

8. DISCONNECTTHE RIDE HEIGHT SENSOR CONNECTOR. (FIGURE 10-7)



FIGURE 10-7

9. LIFT HOOD AND REMOVETHETHREE (3) MOUNTING BOLTSTHAT SECURETHE AIR STRUT'S UPPER MOUNT. REMOVE PLASTIC COVERTO GAIN ACCESSTOTHETHIRD BOLT. (FIGURE 10-8)



FIGURE 10-8





10. REMOVE STRUT ASSEMBLY FROM THE VEHICLE. (FIGURE 10-9)



FIGURE 10-9

AIR SPRING DISASSEMBLY/ASSEMBLY



Air spring may be under pressure. Slowly remove the air valve to deflate.

 REMOVE AND DISCARDTHE FOUR BOLTS SECURINGTHE AIR SPRINGTOTHE AIR SPRING UPPER MOUNT. (FIGURE 20-1)



FIGURE 20-1





2. REMOVETHETOP SHOCK ROD NUT FROM THE AIR SPRING. REMOVE AND DISCARD THE OLD RUBBER ROD END MOUNT AND THE O-RING. (FIGURE 20-2)



FIGURE 20-2

3. REMOVETHE BOTTOM OF THE DUST BOOT FROM THE SHOCK. (FIGURE 20-3)



FIGURE 20-3





4. REMOVE AIR SPRING ASSEMBLY FROMTHE SHOCK. REMOVETHE LOWER SHOCK O-RING AND DISCARD. (FIGURE 20-4)

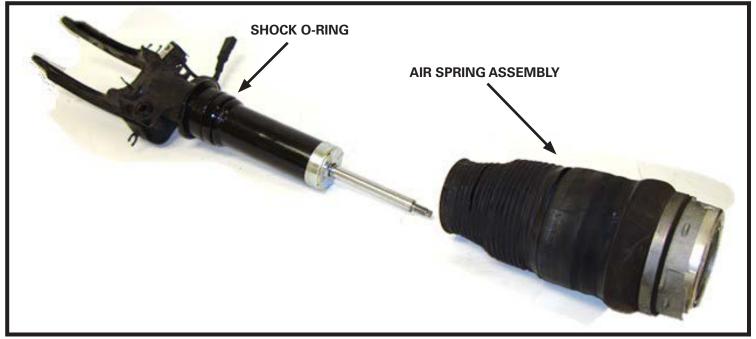


FIGURE 20-4

5. INSTALL NEW SHOCK O-RING, APPLY LUBRICATION TO THE O-RING. USE CAUTION WHEN INSTALLING O-RING - IF DAMAGED, THE AIR SPRING WILL NOT HOLD PRESSURE. (FIGURE 20-4)



FIGURE 20-4





6. INSTALLTHE NEW AIR SPRING ONTO THE SHOCK. (FIGURE 20-5)



FIGURE 20-5

7. INSTALL THE NEW O-RING AND RUBBER ROD END MOUNT AND NUT ONTO THE SHOCK, TIGHTEN TO MANUFACTURER'S SPECIFICATION. (FIGURE 20-6)



FIGURE 20-6





8. ALIGNTHE AIR INLET WITHTHE SHOCK FORKS (FIGURE 20-7).

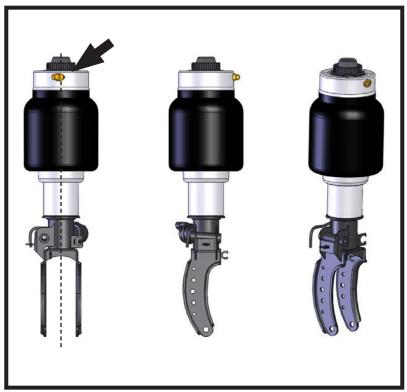


FIGURE 20-7

9. INSTALLTHE NEW FOUR BOLTS SECURINGTHE AIR SPRINGTOTHE UPPER MOUNT. (FIGURE 20-8)



FIGURE 20-8





AIR STRUT INSTALLATION



Tighten all nuts and bolts to manufacturer's specifications during the installation process.



Do not remove the air fitting from the air spring. Doing so may cause damage and/or void warranty. Remove the white shipping pin from the new air fitting and insert the air line until fully seated.

INSTALLATION IS IN REVERSE ORDER OF AIR STRUT REMOVAL.