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CTCII – Compact Test Computer II

Roller Interface Module

Installation Instructions

Intended only for the servicing and installation of the CTCII and the Roller Interface Module

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Pictograms and what they mean

The following pictograms are used in this manual to make you aware of a particular circumstance or association:

This denotes conditions which must be fulfilled before you can carry out an action or program command successfully. ◀

This denotes practical tips for installation or for checking system components.



Caution

Tip

Condition

This denotes legal regulations or contains explanations about device associations and background knowledge. ◄

This denotes dangers which may cause material damage or injury to persons.

To avoid possible injury to persons, always pay special attention to the note(s) pertaining to this pictogram.

The following additional symbols denoting danger are attached to the Roller Interface Module:

Caution!

This denotes dangers which may cause injury to persons. To avoid possible injury to persons, always pay special attention to the note(s) pertaining to this pictogram. ◄



Danger!

Electric shock upon contact with voltage-carrying parts when the housing is open. Only authorised persons may open the housing.

For your safety

Important

Before installing and using the Roller Interface Module, please read the safety and operating instructions in this Chapter carefully.

Protect yourself and prevent damage to the test device and tachograph components. ◀

Personnel/technical requirements

Requirements for personnel	The service technician contracted to carry out the installation of the CTCII components must have received specific training in installing CTCII components.		
	In the following description, the service technician is expected to have		
	 comprehensive, occupation-specific knowledge and 		
	• to be in complete control of the necessary and relevant tasks.		
Technical requirements	To enable the technician to carry out tasks reliably, the premises and equipment must comply with the pertinent legal regulations of the country in which they are used.		

General safety instructions

The basic requirement for working safely with the Roller Interface Module and its components is a thorough knowledge of the general instructions, the safety instructions and the safety regulations.

The service technician contracted to carry out the installation of the CTCII components must have read and understood this documentation, including the Chapters on safety.



on the module accidentally. Compressed air supply (lifting bar, test stand brake) must also be interrupted. ◄

Notes on operation

Designated use	The Roller Interface Module is a CTCII component. It is used for the inspection, commissioning, and programming of tachographs (EC recording equipment and Non-EC tachographs) on a test stand. The Roller Interface Module may only used for the purpose for which it was manufactured. The manufacturer is not liable for any damage caused by improper use.
Moisture and dampness	Prevent moisture or dampness from seeping into the module. The Roller Interface Module may not be operated in the proximity of water. Do not place any liquid container (like a tumbler, etc.) on or beside the module – this will avoid any spillage getting into the device.
Environmental requirements	Protect the Roller Interface Module from heat and cold. Do not place the Roller Interface Module near heat sources (e. g. blowers, ovens, etc). Protect the test device from direct sunlight.
Operating instructions	Avoid excessive jolting and shaking of the module.
Cleanliness	Prevent dust and dirt from getting into the module.

Installation instructions

Power supply	The Roller Interface Module may only be connected to the voltages stipulated in this Installation Manual; see <i>Chapter "Technical data</i> " on <i>page 35</i> .			
Important	The power supply installation must be carried out by an electrician. \blacktriangleleft			
	Since 2010 the CTCII Roller Interface Module has been equipped with a power cable. The CTCII Roller Interface Module can now be connected directly to an earthed power socket.			
Caution	Please note that the CTCII Roller Interface Module must be connected to mains via an Earth Leakage Circuit Breaker.			
Connection cables	When laying the cables, make sure that no one can stumble over them and that no damage to the cables can be caused by other objects or by the effects of heat.			
	Danger of short-circuits!			
Caution	Damaged cables can cause short-circuits, adverse effects and malfunctions.			
	Replace damaged cables immediately!			
Accessories	No modifications to accessories may be made (EMC regulations). Never use accessories which have not been recommended by the manufacturer – they can cause accidents and operational disruptions.			
Important	The use of non-authorised accessories invalidates the CE certificate of conformity!			

Notes on the sealing of the Roller Interface Module

If sealing is required, the following sealing may be carried out for the Roller Interface Module:

• Sealing of the housing cover.



Always adhere to your country's valid legal regulations; see page 20! ◀

Notes on commissioning the test stand

Important	This equipment may only be commissioned if the regulations pertaining to the technical equipment and materials in their currently valid versions are adhered to and national safety warnings are put up at the workplace/ rolling road test stand.
	 The following warning notice must be put up in a highly visible location: "Noise Zone, Wear Hearing Protection".
	2) The following sign (measuring 200 x 300 mm or 250 x 350 mm) must be put up in a highly visible location:
	"During measuring, entry to the pit is forbidden"
	Supplier: Fa. Klar Neuer Weg 12-16 D-42111 Wuppertal
	3) The cover plate of the rollers and projecting parts like light barriers, etc. must be visibly flagged with a danger sign (yellow/black paint):
	Supplier: Fa. Klar Neuer Weg 12-16 D-42111 Wuppertal
	The operator is responsible for adherence to all valid safety regulations and safety precautions. ◀

Product overview

Connection overview

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Fig. 1: Connection overview

- 1 Bluetooth module
- 2 Key switch
- 3 Fuse
- 4 Bluetooth address of the Roller Interface Module
- 5 Power connection; see Chapter "Connection J1 Power supply" on page 12
- **6** Power connection (screw connection)
- 7 Lifting bar connection; see Chapter "Connection J2 Magnetic valve for lifting bar" on page 13
- 8 Lifting bar (screw connection)
- **9** Roller sensor power connection; see *Chapter "Connection J3 Roller sensor*" on page 14
- 10 Roller sensor (screw connection)
- 11 Light barrier (screw connection)

	12 Hardware prescaler; see Chapter "Hardware prescaler SW1" on page 19		
	13 Light barrier power connection; see Chapter "Connection J4 – Light barrier" on page 15		
	14 Trailing cable interface (optional); see <i>Chapter "Connection J13 – Trailing cable interface (optional)"</i> on page 16		
Package contents	 The connection cables for the roller sensor and the light barrier are 20 m in length. 		
	 Communication between the CTCII and the Roller Interface Module takes place via Bluetooth (wireless). 		
Important	The power supply installation must be carried out by an electrician. ◄		
	Danger of short-circuits!		
7 Caution	 No protective earth conductor is connected to the magnet valve of the lifting bar. 		
	The protective earth conductor must be externally connected to the roller set. Ensure that earthing is sufficient (cross-section at least 6 mm ²). ◄		

Connection configuration





Function	Sign	Configurat ion	Symbol	Description
Power input J1	Å	1	L	L 230 V AC
	Ξ	2	N	N 230 V AC
		3	PE	Protective earth conductor (PE)
Lifting bar J2		1	Y	L 230 V AC open when inactive
	(\bigcirc)	2	ጎ	L 230 V AC closed when inactive
		3	N	N 230 V AC
		4	PE	Protective earth conductor (PE)
Roller sensor J3		1	л	Roller sensor signal (white)*
	0	2	+	12 V DC (green)*
		3	-	Earth (brown)*
		4	-	Earth (colourless)*
Light barrier J4	D÷	1	л	Light barrier signal (white)*
	Lr~	2	+	12 V DC (brown)*
		3	-	Earth (blue)*

* Colour relates to the original sensor cable.

Function	Symbol	Description	
SW1 Hardware prescaler	1	Position ON: 1 x sensor frequency	
	1/2	Position ON: 1/2 sensor frequency	
	1/4	Position ON: 1/4 sensor frequency	
	ON	Always in ON position in normal operation	

Operating status of the Roller Interface Module

The operating status of the Roller Interface Module is displayed by means of a LED (1).



Colour	Meaning
blue	The CTCII and the Roller Interface Module are connected via Bluetooth.
blue, flashing	The Roller Interface Module is waiting to connect with the CTCII.
red	Communication error with the Bluetooth module, e. g. Bluetooth module is not responding. To rectify the error, switch the Roller Interface Module off, then on again.
red, flashing	Protocol error between CTCII and the Roller Interface Module: The Roller Interface Module breaks the connection with the CTCII after some time and waits for a connection to be established by the CTCII.

Installing the Roller Interface Module

Condition		When choosing a location to mount the Roller Interface Module, please note the following:		
		 The local environmental temperature is between -10° C and +40° C. The power supply installation must be carried out or approved by an electrician. 		
4	Caution	Please note that the CTCII Roller Interface Module must be connected to mains via an Earth Leakage Circuit Breaker. ◄		
4	Caution	Check the supply voltage before connecting and commissioning the Roller Interface Module.		
<u> </u>		The system is factory-set at an input voltage of 100 to 240 V. ◀		

Installing connections



- 1 Loosen screw connection (1).
- 2 Push the end of the cable through the union nut, the washer and the cable assembly into the housing interior.
- 3 Connect the wires as described in the connection diagram.
- 4 Tighten screw connection (1) and secure the cable.

Connection J1 – Power supply

Connection diagram







Roller Interface Module – J1, terminal	Function	Cross-section
1	L	1 mm ²
2	N	1 mm ²
3	PE	1 mm ²

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Connection J2 – Magnetic valve for lifting bar

Connection diagram







Roller Interface Module – J2, terminal	Function	Cross- section
1	Control voltage (L) for pneumatic valve (230V AC, open when inactive)	1 mm ²
2	Control voltage (L) for pneumatic valve (230V AC, closed when inactive)	1 mm ²
3	Control voltage (N)	1 mm ²

Connection J3 – Roller sensor

Important

In the case of double roller sets, the roller sensor and the light barrier can be connected with **one** 7-pole connecting cable.

In the case of brake test stands, the roller sensor may have its own cable.

Connection diagram





Fig. 5: Connection diagram plug J3, roller sensor

* Colour relates to the original sensor cable.

Roller Interface Module – J3, terminal	Function	Cross- section
1	Roller sensor signal	0.15 mm ²
2	12 V DC (+)	0.15 mm ²
3	Earth (-)	0.15 mm ²
4	Earth (-)	0.15 mm ²

Connection J4 – Light barrier



In the case of double roller sets, the roller sensor and the light barrier can be connected with **one** 7-pin connecting cable.

In the case of test benches for brakes, the light barrier may have its own cable.

Connection diagram





Fig. 6: Connection diagram plug J4, light barrier

* Colour relates to the original sensor cable.

Roller Interface Module – J4, terminal	Function	Cross- section
1	Light barrier signal	0.15 mm ²
2	12 V DC (+)	0.15 mm ²
3	Earth (-)	0.15 mm ²

Connection J13 – Trailing cable interface (optional)

Important	 Communication between the CTCII and the Roller Interface Module normally takes place via Bluetooth (wireless).
	If wireless communication is not possible due to strong interference at the test stand, a trailing cable can be used to change to serial connection; see also <i>Chapter "Configuring communication via a trailing cable"</i> on <i>page 32</i> .
Important	 To install the trailing cable connection (serial connection cable), a press cut must be broken out of the Roller Interface Module's housing. If the press cut is broken out unnecessarily, the protection class of the Roller Interface Module will be affected.
	Check whether or not the Bluetooth module has to be replaced basing the check on the operating status of the Roller Interface Module as well as the field strength displayed at the CTCII; see <i>Chapter "Operating status of the Roller Interface Module"</i> on page 10 and <i>Chapter "Checking field strength"</i> on page 30. ◄
	You have a Bluetooth Replacement Set available.
Condition	The Bluetooth Replacement Set consists of
	• a connection cable with an 8-pin plug connection and an interface for the trailing cable with a union nut, and
	 20 m of trailing cable.

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To install the connection for the trailing cable:

- 1 Remove the Bluetooth module from the spacer bolts:
 - Press the three spacer bolts (1) on the Bluetooth module together (one after the other) using pliers (A) and
 - remove the Bluetooth module from the spacer bolts (B).



2 Close the J15 contact (3) with the jumper (2).



- 3 Break the press cut (4) (for feeding through the interface for the trailing cable) out of the housing (e. g. using a screwdriver).
- 4 Push the trailing cable interface through the opening from the inside.
- 5 Secure the trailing cable interface using the union nut.
- 6 Plug the connection cable plug into the J13 8-pin plug connector (see Pos. (14), *Fig. 1* on *page 7*).

The trailing cable connection has now been installed in the Roller Interface Module. The trailing cable to the CTCII can now be connected.

When laying the cables, make sure that no one can stumble over them and that no damage to the cables can be caused by other objects or by the effects of heat.

Caution

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Hardware prescaler SW1

The Roller Interface Module can work with a pulse count of between 0.20 and 5.00 cm/imp. Higher resolution roller sensor signals can be adjusted by means of a hardware prescaler.



Switch	Prescaler setting
1	Position ON : 1 x sensor signal (frequency) Position OFF : no sensor pulses
2	Position ON : 1/2 x sensor signal (frequency) Position OFF : no sensor pulses
3	Position ON : 1/4 x sensor signal (frequency) Position OFF : no sensor pulses
4	Position ON : The sensor signal will be forwarded to the CPU (normal operation). Position OFF : Firmware Update Mode

Important

Only one of the switches numbered 1 to 3 must be set to the **ON** position – this will ensure correct measurement results.

In normal operation, switch 4 must <u>always</u> be in the ON position.

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Sealing the Roller Interface Module

Important	 Not every country's legal regulations stipulate that sealing must take place. Always adhere to your country's valid legal regulations!
	When sealing, make sure that
	 the sealing pliers are adjusted correctly and that the assigned seal number is used,
	 the sealing wire is short, making it impossible to open the cover,
	the sealing wire does not cause any short-circuits.
Condition	You have connected all the Roller Interface Module's necessary components. ◄
	Reference and a second

1 Two-hole seal

Condition

Switching on the Roller Interface Module

The Roller Interface Module is connected to the power supply.

on page 3.◀

• Turn the key of the Roller Interface Module clockwise (upwards, to Position "I"). The LED on the Roller Interface flashes blue. The Roller Interface Module now attempts to establish a Bluetooth connection with the CTCII.

The Roller Interface Module's cover is closed; see also the safety instructions

Important

If the LED turns blue, the Roller Interface Module is connected to the CTCII via Bluetooth. ◄

Switching off the Roller Interface Module



• Turn the key of the Roller Interface Module anticlockwise (diagonally, to Position "0").

The Roller Interface Module is now switched off.

Important

Remove the key to prevent anyone switching on the module accidentally. The key can only be removed in Position "0". ◄

Configuring the CTCII

This Chapter gives you an overview of

- possible CTCII settings for tachograph inspection and
- the CTCII settings for communication with the Roller Interface Module.

CTCII configuration is carried out in the **SERVICE** menu.

The SERVICE menu is password-protected. You receive the password directly from the Continental Automotive GmbH by e-mail.

Please remember to handle your Roller Interface Module password as carefully as you would handle a cover seal. Make sure that only authorised persons know the password.

Giving the password to unauthorised third parties is expressly forbidden. ◀

When configuring the CTCII, always adhere to your country's valid legal regulations!

Important

Important

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An overview of the "SERVICE" menu



* If licensed.

An overview of the "SERVICE" menu parameters

Program	Range of values	Remark
VERSION	STANDARD/ BELGIUM/ FRANCE/ ITALY/ PORTUGAL/ SWITZERLAND/ SLOWENIA/ POLAND	
DISTANCE ROLLER		
TEST ON/OFF	ON/ OFF	Switching the best function on/ off (distance check on roller).
		When the setting is at OFF , the DISTANCE parameter cannot be set.
DISTANCE	10010,000 METRES	Entering the test distance for the distance check on the roller.
		Default value: 1,000 METRES
SETTING ROAD		
LENGTH MEASURING TR.	101,000 METRES	Entering the length of the measuring track.
		Default value: 20 METRES
MANUAL MEAS. TRACK	ON/ OFF	Switching the Dest function (W measurement using test track pointer and watching pulse change) for measurement on the road on and off.
SETTING ROLLER		
TEST STAND TYPE	DOUBLE ROLLER/ BRAKE TESTER/ BRAKE DOUBLE/ ROLLER SET COMPACT	Setting the test stand type.
	DOUBLE ROLLER (rolling road test stand)	Both wheels of a drive axle are powered. The characteristic coefficient imp/km is calculated from one drive axle. The number of drive axles is not requested (test stand constant 1 cm/imp, measuring track 200 m, values can be changed).
	BRAKE TESTER (brake test stand)	Only one wheel of the drive axle(s) is powered. The number of drive axles is requested (number: 1, 2 or 3). The characteristic coefficient imp/km is determined from the powered wheel, doubled and multiplied by the number of drive axles (measuring track of 20 m).
	BRAKE DOUBLE (brake test stand)	Both wheels of a drive axle are powered. The number of drive axles is requested (number: 1, 2 or 3). The characteristic coefficient imp/km is determined from the powered drive axle, doubled and multiplied by the number of drive axles (measuring track of 20 m).
	ROLLER SET COMPACT	As with double roller, automatic adjustment of test stand constant (0.73 cm/imp) and measuring track (200 m).

Program	Range of values	Remark
ROLLER ADJUSTM.		
PULSE CONSTANT	0.20 5.00 CM/IMP	The distance that corresponds to one pulse emitted by the roller sensor ist entered directly.
AUTO ROLLER ADJUSTM.	500 8,000 MM	The circumference of the measuring roller (the roller upon which the roller sensor is mounted) is calculated automatically.
		For the steps involved in this measuring procedure, see <i>Chapter "Automatic roller adjustment"</i> on page 33.
		Note: Wheel circumference measurement is always carried out without the correction value (which is set with [cor]).
		Attention: The AUTOMATIC ROLLER ADJUSTMENT function must not be selected when using the correction value table!
ROLLER DIRECT		The circumference of the measuring roller (the roller upon which the roller sensor is mounted) and the number of pulses per measuring roller revolution are entered into the CTCII.
		In the case of the double roller set, a roller circumference of 1,000 mm and a pulse count of 100 imp/rev must be entered.
ROLL. CIR.	100 5,000 MM	Entering the measuring roller circumference in mm.
PULSES	10 999	Entering the imp/rev of the measuring roller/ number of teeth.
LENGTH MEASURING TR.	20 10,000 METRES	Entering the length of the measured track to determine the W value and the vehicle constants The default value is predefined by the setting of the test stand type:
		20 METRES for the BRAKE TESTER,
		 200 METRES for the DOUBLE ROLLER/ ROLLER SET COMPACT.
NUMBER WHEEL TURNS	3 20	Entering the number of wheel turns during wheel circumference measurement (L value).
		Default value: 10
MIN. TEST SPEED	1 80 KM/H	Entering the minimum test speed.
		The test functions start when roller speed is greater than the minimum test speed. During the test, a cyclical check is carried out to ascertain whether or not the value is under-run. If the value is under-run, the CTCII aborts the test.
		Default value: 1 KM/H

Program	Range of values	Remark
MAX. TEST SPEED	1 80 KM/H	Entering the maximum test speed.
		The test functions start when roller speed is less than the maximum test speed. During the test, a cyclical check is carried out to ascertain whether or not the value is exceeded. If the value is exceeded, the CTCII aborts the test.
		Default value: 80 KM/H
LOAD CORRECT. TABLE		As brake test stands feature rollers of different size, adjusting the correction values could be necessary.
		You can transfer the modified correction value table from your computer to the CTCII. Before transfer can take place,
		 the table must be edited using an editor program (e. g. Notepad),
		 the computer must be connected to the CTCII using the serial connection cable (accessory).
COMMUNICATION		
BLUETOOTH ADDRESS	In accordance with the specifications of the Bluetooth module's manufacturer (hexadecimal)	Entering the Roller Interface Module's Bluetooth address; see Pos. (4) , <i>Fig. 1</i> on <i>page 7</i> .
CONNECTION	BLUETOOTH/ SERIAL	Setting the type of connection to the Roller Interface Module:
		BLUETOOTH: wireless communication,
		 SERIAL: cabled communication (trailing cable) via serial interface.
FIELD STRENGTH	Field strength and error rate CTCII Field strength and error rate Roller Interface Module	Display of the received field strength and the error rate of the Bluetooth connection; see <i>Chapter "Checking field strength in the</i> <i>"SERVICE" menu</i> " on <i>page 31</i> .
PIN MODE	OFF/ PIN DIRECT/ USER SELECTION	Setting the PIN mode.
	OFF	Function for entering the workshop card's PIN via the CTCII is switched off.
	PIN DIRECT	The workshop card's PIN can be entered directly via the CTCII by using . The PIN is not saved in the CTCII.
	USER SELECTION	The workshop card's PIN can be entered via the CTCII by using and selecting the user. The workshop card's PIN is saved in the CTCII and protected by a 4-digit password. Up to 10 PINs can be saved.

Program	Range of values	Remark
K CONSTANT	READ ONLY/ SETTING	READ ONLY: When calibrating a tachograph, the W constant must be measured and programmed into the tachograph as the K constant. Press is or select PROGRAMMING >INSTALLATION DATA > K CONSTANT for displaying the programmed K value.
		SETTING: For repair/ settings/ test purposes (in headquarter, RSOs/ NDs) direct K constant setting could be enabled.
		Default value: "READ ONLY"
CALIBR. WIZZARD	ON/ OFF	Switching the TCO CALIBRATION function on and off (initial menu).
		This function guides the user through the calibration procedure.
SYSTEM		
DOWNLOAD LANGUAGE		CTCII display texts are translated into German, English and French. To load other languages, a text file can be transferred into the CTCII. Before transfer can take place,
		 the language file (current release) must be translated using an editor program (e. g. Notepad),
		 the computer must be connected to the CTCII using the serial connection cable (accessory).
CLOCK CALIBRATION		This menu item is only required for CTCII manufacture.
LOAD CHANGE-OVER T		You can use a data transfer cable to load change-over times for summer and winter to the CTCII. Before transfer can take place,
		 the file containing the change-over times must be edited using an editor program (e. g. Notepad),
		 the computer must be connected to the CTCII using the serial connection cable (accessory).
CALIBRATION MODE		The CTCII must be periodically calibrated by a
AUTOM. MEAS. TRACK		service technician. To do this, the CTCII must be connected to a calibration unit.
MANUAL MEAS. TRACK		
VARIABLE SPEED		
CLOCK - TEST		
W MEASUREM. (Roller Interface Module)		
L MEASUREM. (Roller Interface Module)		
INPUT 1318		

Starting configuration

		When the CTCII is connected to the vehicle power supply (or when a specific button is pressed in battery operation), the CTCII starts automatically and the basic menu is displayed.
▼, ∟	1	Open the "ADJUSTMENTS" menu.
▼, ∟	2	Open the "SERVICE" menu.
Important		The SERVICE menu is password-protected. You receive the password directly from the Continental Automotive GmbH by e-mail. ◄
		# PASSWORD The Password Entry screen is displayed. PUT PASSWORD IN
°o °9,	3	Enter the password and confirm.
Important		Press
		The SERVICE menu is displayed.

Connecting the CTCII

Programming the Bluetooth address

Important		A label with the Bluetooth address of the Roller Interface Module is affixed the Roller Interface Module housing; see <i>Chapter "Connection overview"</i> page 7.	
		To program the Bluetooth address into the CTCII:	
▼, ∟	1	Open the "COMMUNICATION" menu.	
▼, ∟	2	Open the "BLUETOOTH ADDRESS" menu.	
		The saved value is shown under ACTUAL.	
0 9,	3	Enter the Bluetooth address.	
Important		Press I to change from numerical to alphabetical entry. Press I to correct wrong entries. I	
		When programming has been completed, the newly entered value will be shown under ACTUAL .	
C	4	Return to the "COMMUNICATION" menu.	
	5	Check the connection between the CTCII and the Roller Interface Module; see Chapter "Checking field strength" on page 30.	

Checking field strength

When you have programmed the Bluetooth address of the Roller Interface Module, you can use the field strength to check the quality of the wireless connection between the CTCII and the Roller Interface Module.

The field strength can be checked

- in the basic menu of the CTCII or
- in the SERVICE menu under COMMUNICATION > FIELD STRENGTH.



A glance at the "Power/Err" LED will tell you whether or not a Bluetooth connection has been established between the CTCII and the Roller Interface Module; see *Chapter* "Operating status of the Roller Interface Module" on page 10. ◄

Checking field strength in the CTCII basic menu



Important

The *d* bar in the first display line indicates the quality of the Bluetooth connection. Up to 5 bars are displayed.

The more bars displayed, the better the quality of the Bluetooth connection.

If too many errors occur, the connection is terminated.

During installation of the CTCII, the display in the basic menu outside the vehicle should always show 5 bars – in the **FIELD STRENGTH** menu, it should show a BER value of < 500 (see *section "What the Field Strength display means"* on *page 31*), if the CTCII is facing in the direction of travel.

If the connection between the CTCII and the Roller Interface Module is malfunctioning, **# NO CONNECTION #** is shown in the display. ◄

▼, ∟

▼, ∟

Checking field strength in the "SERVICE" menu

- 1 Open the "COMMUNICATION" menu.
 - 2 Open the "FIELD STRENGTH" menu.





In the display, the current values are shown for

- the field strength (1) and the error rate (2) of the CTCII as well as
- the field strength (3) and the error rate (4) of the Roller Interface Module.

If no Bluetooth connection can be established between the CTCII and the Roller Interface Module, the adjoining display will be shown.

3 Return to the "COMMUNICATION" menu.

Field	Range of values	Meaning
RSSI	-32,786 0	The value indicates the received signal strength indication (RSSI):
		0: Signal is being received in very good quality. -32,786: no connection
BER	0 3,000	This value indicates the bit error rate.
		In the basic menu of the CTCII, the value for the CTCII is indicated by the bar display d :
		5 bars: 0 <= BER < 500 4 bars: 500 <= BER < 1,000 3 bars: 1,000 <= BER < 1,500 2 bars: 1,500 <= BER < 2,000 1 bar: 2,000 <= BER < 3,000 BER >= 3,000: Connection is terminated.
		The "Power/Err" LED on the Roller Interface Module indicates the quality of the connection:
		LED lights blue: Connection has been established. LED flashes red: Error rate is too high, connection is terminated.

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What the Field Strength

display means

Configuring communication via a trailing cable

Condition			You have replaced the Bluetooth module with the trailing cable interface connection; see <i>Chapter "Connection J13 – Trailing cable interface (optional)"</i> on page 16.	
			The CTCII and the Roller Interface Module are connected via Bluetooth.◀	
			To program communication in the CTCII via a trailing cable:	
▼, ∟		1	Open the "COMMUNICATION" menu.	
▼, ∟		2	Open the "CONNECTION" menu.	
			The saved value is shown under ACTUAL.	
[+/ [-,		3	Change the connection to "SERIAL".	
			When programming has been completed, the newly entered value will be shown under ACTUAL .	
C		4	Return to the "COMMUNICATION" menu.	

Automatic roller adjustment

Caution	The AUTOMATIC ROLLER ADJUSTMENT function must not be selected when using the correction value table! ◄	
	In automatic roller adjustment, the roller adjustment value (distance of the measuring roller per electric pulse in cm/imp) is determined using a reference vehicle.	
The steps involved in	Measurement of wheel circumference on the road.	
automatic roller adjustment	Entering of "Wheel Circumference Road" in the CTCII.	
adjustment	Measurement of wheel circumference on the test stand.	
	 Calculation (with display) and saving of the roller adjustment value (distance of the measuring roller per electric pulse in cm/imp). 	
Important	 Carry out the automatic roller adjustments with a typical test vehicle (with the largest possible wheels). 	
Important	 The following test sequences are written in an easily comprehensible style. 	
	Measurement of wheel circumference on the road	
	0 10 wheel revolutions	
	Fig. 8: Measurement of wheel circumference on the road	
	1 Park the unloaded vehicle on a level road.	
	2 Determine the wheel perpendicular at the drive wheel and chalk-mark both wheel and road.	
	3 Move the vehicle 10 wheel revolutions forwards at walking speed.	
	4 Use a measuring tape to measure the distance covered and divide this value by 10.	

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Preparing measurement of wheel circumference on the test stand



Fig. 9: Measurement of wheel circumference on the test stand

- 1 Drive the vehicle with the drive axle on to the rollers.
- 2 On the light barrier side, affix reflecting strips on the wheel.

Determining the roller adjustment value with the CTCII

- 1 Open the "SERVICE" menu; see Chapter "Starting configuration" on page 28.
- 2 Open the "SETTING ROLLER" menu.
- 3 Open the "ROLLER ADJUSTM." menu.
- 4 Open the "AUTO ROLLER ADJUSTM." menu.
- 5 Enter the wheel circumference determined on the road and confirm.
- 6 Bring the vehicle up to test speed, or drive the measuring roller.
- 7 Start wheel circumference measurement on the roller.

The CTCII ends the measurement independently. The CTCII automatically calculates the roller adjustment value in X.XX cm/imp format, based on wheel circumference on the road and on the test stand.

The adjustment value is shown on the CTCII display.

8 Confirm the value.

The adjustment value is saved (distance of the measuring roller per electric pulse in cm/imp).

Important

You can display the current pulse constant setting at any time via ADJUSTMENTS > SERVICE > SETTING ROLLER > ROLLER ADJUSTM. > PULSE CONSTANT. ◀

▼, □

▼, ∟

▼, ∟

0 ... 9,

Technical data

Power supply	100 240 V AC ± 10%, 50 Hz, 60 Hz	
Overvoltage category	11	
Current consumption	max. 1 A	
Device fuse	1 A slow triptime	
Operating temperature	-10 +40 °C	
Storage temperature	-20 +70 °C	
Humidity	80%, non-condensing	
Type of protection	IP 54	
Contamination level	11	
Dimensions	200 x 180 x 95 mm	
Weight	1.5 kg	
Switching output for lifting bar/ brakes	Alternating contact, supply voltage, contact load 0.6 A, fused via device fuse	
Connections	Voltage output for sensor supply	
	=== 12 V DC ± 15%, 1 A short-circuit-proof	
	Roller sensor 0.20 5.00 cm/imp (NPN or push-pull)	
	Light barrier for wheel circumference measurement (NPN or push-pull)	
Correction value setting	automatic or ± 9.9% in increments of 0.1%	
Measuring range constant "W"	2,000 50,000 imp/km	
Measuring range constant "L"	300 7,200 mm	
Test speed for "W" and "L"	1 60 km/h	
Measuring track for roller	200 m double roller set	
measurement	20 m break test stand	
Odometer check	100 10,000 m	

Accessories

Important

Accessories/Options	Article number
Reflecting strips (10)	1601-2100-050-001
CTCII roller set compact (floor installation)	A2C59513545
CTCII roller set compact (underfloor installation)	A2C59513546
Double roller set	1601-22-000-01
Pulse adapter for brake test stand	1601-30-015-00
Light barrier for double roller set and brake test stand	A2C59513387
Light barrier for CTCII roller set compact	A2C59514557
Universal pulse generator	X79-160-116-027
Bluetooth Replacement Set:	A2C59512915
Connection cable with an 8-pin plug connection and an interface for the trailing cable, plus a union nut	
20 m of trailing cable	
CTCII serial connection cable	A2C59512181
CTCII set encoder test	A2C59514028

When installing the roller sensor on the brake test stand, please note that the distance between the roller sensor and the toothed wheel must be less than 2 mm. ◄



Fig. 10: Distance between roller sensor and toothed wheel



Perform a function check before starting a measurement on the test stand. The control LED on the light barrier must turn on when the reflector passes the light barrier and the light barrier is switched on.

Acceptance report

Company Town, Street	Device No.	
Represented by Mr./ Ms.		
Present at delivery acceptance and explanation of functions Company Town, Street	Device No Telephone Number	
The following system groups were installed		
Briefing of the person responsible in all system functions		
Delivery of system-related accessories		
Remarks, discussions, open issues		
The equipment was demonstrated and handed over in functiona precautions at the workplace/ rolling road (descriped overleaf) at to them.	I condition. The operator is familiar with the required safety nd hereby affirms that he/ she will implement these and adhere	
Town, Date		
Contract Awarder, Operator Contractor		

The operator is responsible for adherence to all valid safety regulations and safety precautions.

This equipment may only be commissioned if the regulations pertaining to the technical equipment and materials in their currently valid versions are adhered to and national safety warnings are put up at the workplace/ rolling road test stand.

- 1. The following warning notice must be put up in a highly visible location: **"Noise Zone, Wear Hearing Protection"**.
- 2. The following sign (measuring 200 x 300 mm or 250 x 350 mm) must be put up in a highly visible location:

"During measuring, entry to the pit is forbidden"

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3. The cover plate of the rollers and projecting parts like light barriers, etc. must be visibly flagged with a danger sign (yellow/black paint):

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Appendix – Drilling jig for wall mounting



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